



QUICKLINE®

Product Catalogue

Version 2019



QUICKLINE®



Introduction.



Not every bodyshop has the latest technical equipment, but all bodyshops need to be able to produce good quality paint finishes, regardless of application conditions. QUICKLINE® brand has been specifically designed to work effectively in a variety of application conditions.

Using proven technology as the basis for the development of *Quickline* brand, the technical team focussed on designing robust products that make mixing simple and application easy. All leading to consistently good quality finishes.

The *Quickline* product range includes a mixing scheme colour offer, a ready-mixed colour offer and an extensive selection of ancillaries enabling quality finishes to be easily achieved on any size of repair from winter to summer.

The fact that *Quickline* products are made available in convenient can sizes combined with the comprehensive range of hardeners and thinners means you only purchase what you need and no more, making *Quickline* the cost effective system that provides good quality finishes.

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Quickline Stoppers.

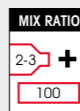
From the repair of minor scratches to complete refurbishment, Quickline brand has a stopper for every type of repair.

UNIVERSAL STOPPER



QF-2620

Quickline Universal Stopper, QF-2620, is a semi-flexible polyester based stopper which has excellent adhesion to a range of substrates. It has easy application and sanding properties.



Packsize: 0.25/0.5/1.8 kg

FIBREGLASS STOPPER



QF-2630

Quickline Fibreglass Stopper, QF-2630, is a polyester based stopper which contains special glass fibre for reinforcement. It has very good adhesion, mechanical strength, filling and sanding properties.



Packsize: 0.25/0.5/1.8kg

LIGHTWEIGHT STOPPER



QF-2670

Quickline QF-2670 is formulated using the latest media to give a lower density product. This results in a body filler which is easy to apply & sand, with minimal shrinkage during curing.



Packsize: 1L

FIBREGLASS REPAIR KIT



QA-1412

Quickline QA-1412 is a fibre glass repair kit comprising polyester resin, a glass fibre matting sheet and activator. QA-1412 can be used to repair holes, splits, cracks and tears in non-structural vehicle repairs on metals and GRP.



Packsize: 0.25kg

SOFT STOPPER



QF-2650

Quickline Soft Stopper, QF-2650, is a polyester based stopper which easy to apply and sand.



Packsize: 0.25/0.5/1.8kg

ALUMINIUM STOPPER



QF-2660

Quickline Aluminium Stopper, QF-2660, is a semi-flexible, polyester based stopper which contains aluminium dust to give high mechanical strength with high temperature resistance. It has very good adhesion, filling and sanding properties.



Packsize: 0.5/1.8kg

PLASTICS STOPPER



QF-2440

Quickline QF-2440 is a fine flexible, polyester based stopper which offers excellent adhesion to both rigid and deformable plastics.



Packsize: 1.5kg



Quickline Primers.

Quickline brand's range of primers makes it possible to paint any type of car substrate, providing excellent adhesion and a sound foundation for the final finish.

1K PRIMER



QP-3000

A one-pack aerosol primer that's ideal for spot priming "rub-throughs" that have occurred during sanding. QP-3000 can be directly over-coated with colour without the need to sand.



Packsize: 0.4L

2K ETCH PRIMER SURFACER



QP-3100

Designed to provide good adhesion and corrosion resistance over bare metal. This two component etch primer has the added benefit of being chromate free. Used with Hardener QH-4900.



Packsize: 1L

EPOXY PRIMER



QP-3200

A two component epoxy primer with good adhesion to a wide variety of substrates. Providing good build and easy sanding QP-3200 is the ideal primer for multi-substrate repairs. Used with Hardener QH-4600.



Packsize: 1L

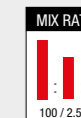
POLYESTER SPRAYING FILLER



QP-3700

A heavy bodied grey, 2-Pack sprayable filler developed for deep filling of irregular surfaces. QP-3700 is supplied with its own unique activator QH-4710. Use Thinner QS-5920 if needed.

*See page 7 for relevant hardener recommendations.



Packsize: 1L

2K PRIMER SURFACER



QP-3401/3405/3407

Quickline 2K Primer Surfacers/Fillers are fast drying with good build, application and sanding properties. Optimum performance is achieved using QH-4210 Fast MS hardener.

Packsize:
QP-3401 White: 1L
QP-3405 Grey: 1L / 2.5L
QP-3407 Dark Grey: 1L / 2.5L



QUICK-BUILD 4:1 PRIMER



QP-3411/3415/3417

QUICK-BUILD 4:1 PRIMER is a new VOC compliant 2K HS acrylic primer filler. Main characteristics are the high can structure, speed of dry and build, easiness to sand and excellent final appearance. It can be used with all range of Quickline hardeners.

Packsize:
QP-3411 White: 0.8L
QP-3415 Grey: 0.8L / 2.0L
QP-3417 Dark Grey: 0.8L





Quickline Clearcoats.

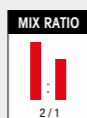
The *Quickline* brand product range comprises of medium solids, high solids and UHS Clearcoats. A comprehensive series of hardeners and thinners are available, ensuring you can always obtain a good quality finish regardless of the size of the repair or the application conditions.

FAST AIR DRY CLEARCOAT



QC-7300

QC-7300 is a two component, fast curing clearcoat designed to give fast air dry curing especially in cold ambient conditions. Used with its own unique Hardener, QH-4300.



Packsize: 1L/5L

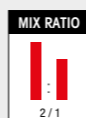
HS CLEARCOAT



QC-7400

QC-7400 is a high gloss two-component high solids acrylic urethane clearcoat providing an excellent final appearance and a long lasting finish. The perfect clearcoat for large areas.

*See page 11 for relevant hardener recommendations.



Packsize: 1L/5L

SR CLEARCOAT



QC-7600

QC-7600 is a two component, high solids acrylic urethane, scratch resistant clearcoat. QC-7600 is suitable for panel repairs and complete resprays. Used with Hardener, QH-4410.



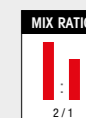
Packsize: 1L/5L

CLEARCOAT



QC-7700

QC-7700 is a versatile two component medium solids clear for all general collision repainting from spot repair to respray. QC-7700 can utilise its own dedicated kit hardener QH-4700, or can be used with the Quickline range of MS hardeners. Addition of Quickline Thinner is required to match sprayable conditions and preferences.



Packsize: 1L/5L

UHS 420 CLEARCOAT



QC-7500

QC-7500 is a Ultra High Solids Low VOC Clearcoat which has been developed for use over WB Basecoat. This Clearcoat is ideal for multi panel and larger area repairing. Easy to apply, QC-7500 offers a very good final finish.

*See page 11 for relevant hardener recommendations.



Packsize: 1L/5L

UHS RAPID CLEARCOAT



QC-7510

QC-7510 is a new VOC complaint clearcoat that is being launched into the *Quickline* range to offer an even faster alternative to customers. It uses the existing *Quickline* hardener QH-4510 to offer a bake time of just 15 minutes @ 60°C.

*See page 11 for relevant hardener recommendations.



Packsize: 1L/5L



Quickline Colour.

A comprehensive, modern, accurately matched range of mixing scheme solventborne and ready-mixed colours developed using up to date, durable pigment technology.

MIXING SCHEME SOLVENTBORNE BASECOAT



QBC

Quickline Basecoat is an easy to use solventborne basecoat system for two and three stage repairs that delivers consistently good colour matches for all major car makes. It can be used for full panel and spot repairs and can be recoated with both HS and MS Clearcoats from the Quickline range, giving a glossy and durable finish



Packsize: 1L/3L

MIXING SCHEME SOLVENTBORNE DIRECT GLOSS



QDG

Quickline Direct Gloss is an easy to use 2-pack acrylic topcoat that delivers consistently good colour matches, provides excellent gloss and a durable finish. Dedicated Direct Gloss hardeners and universal thinners gives the bodyshop flexibility to produce the highest quality of finish in all conditions.



Packsize: 1L/3L

READY-MIXED BASECOAT



QB

Accurate colour matching, uniform metallic control and a simple fade-out technique ensure an invisible repair is easy to achieve. Excellent coverage in the minimum number of coats provides a cost effective repair.

*See page 14 for relevant thinner recommendations.



Packsize: 0.75L / 1L

READY-MIXED DIRECT GLOSS



QG

The use of modern pigment technology ensures Quickline direct gloss ready-mixed colours provide an accurate match to the original car colour. Good coverage makes certain that paint usage is kept to a minimum.

*See pages 12 and 14 for relevant hardener & thinner recommendations.



Packsize: 0.75L / 1L

COLOUR BOX



The Quickline Colour System contains a comprehensive range of primes (9408) and variants (2846). The colour chips are ordered by Motor Manufacturer.

MIXING SCHEME



TINTING GUIDE



QL-5000

The Quickline tinting fan provides a useful guide to tinting Quickline mixing scheme basecoat and direct gloss colours.

COLOUR FANS IN COLOUR BOX



There are 69 fans covering 52 different motor manufacturers allowing the bodyshop to select the required colour easily.



Quickline Hardeners.

A range of MS, HS and UHS hardeners means a good quality finish is always achievable with *Quickline* brand regardless of the application conditions. The MS hardeners are universal meaning the same hardener can be used for the sandable primer and MS clearcoat. This flexibility combined with small can sizes keeps repair costs to a minimum.

HS HARDENER - FAST



QH-4410

Developed for use with HS clearcoat and scratch resistant clearcoat.

Temperature range - up to 20°C.

Packsize: 0.5L/2.5L

HS HARDENER - STANDARD



QH-4420

Developed for use with HS clearcoat and scratch resistant clearcoat.

Temperature range - up to 30°C.

Packsize: 0.5L/2.5L

MS HARDENER - SLOW



QH-4230

Developed for use in *Quickline* 2K Primer-Surfacers and QC-7700 MS Clearcoat.

Temperature range - above 25°C.

Packsize: 0.2L/0.5L

AIR DRY HARDENER



QH-4300

Developed specifically for use with Fast air dry clearcoat, QC-7300.

Temperature range 15°C - 25°C.

Packsize: 0.5L/2.5L

MS HARDENER - FAST



QH-4210

The optimal hardener for use with *Quickline* 2K Primer-Surfacers. Used also with QC-7700 MS Clearcoat.

Temperature range - up to 18°C.

Packsize: 0.2L/0.5L/1L

MS HARDENER - STANDARD



QH-4220

Developed for use in *Quickline* 2K Primer-Surfacers and QC-7700 MS Clearcoat.

Temperature range - up to 25°C.

Packsize: 0.2L/0.5L/1L/2.5L

MS STANDARD HARDENER FOR DIRECT GLOSS



QH-2310 & QH-2320

Developed specifically as a fast hardener (QH-2310) / standard hardener (QH-2320) for QUICKLINE Direct Gloss colour.

Packsize: 0.5L

HARDENER FOR QC-7700 CLEARCOAT



QH-4700

QH-4700 was developed as a dedicated kit hardener for *Quickline* clearcoat QC-7700.

Packsize 0.5L/2.5L

Quickline Hardeners.



UHS EXPRESS HARDENER



QH-4505
This hardener is specific to QC-7500 UHS Clearcoat. It is not suitable for use with any other product.
Temperature range - up to 25°C.

Packsize: 0.5L/2.5L

UHS FAST HARDENER



QH-4510
This hardener is specific to QC-7500 UHS Clearcoat. It is not suitable for use with any other product.
Temperature range - up to 25°C.

Packsize: 0.5L/2.5L

UHS STANDARD HARDENER



QH-4520
This hardener is specific to QC-7500 UHS Clearcoat. It is not suitable for use with any other product.
Temperature range - up to 25°C.

Packsize: 0.5L/2.5L

UHS SLOW HARDENER



QH-4530
This hardener is specific to QC-7500 UHS Clearcoat. It is not suitable for use with any other product.
Temperature range - up to 35°C.

Packsize: 2.5L

Quickline Thinners.

A range of quality thinners means a good quality finish is always achievable with Quickline brand regardless of the application conditions. These thinners are universal, meaning the same thinner can be used for the primer, direct gloss colour and basecoat colour. This flexibility combined with small can sizes keeps repair costs to a minimum.

GUNWASH



QA-1200
QA-1200 is a blend of high quality primary solvents with excellent dissolving properties that ensures the fast and efficient cleaning of spraying equipment.

Packsize: 25L

MS FAST THINNER



QS-5210
For small repairs in temperature range - up to 25°C.

Packsize: 1L/5L

MS STANDARD THINNER



QS-5220
For medium size repairs in temperature range - 20°C to 30°C.

Packsize: 1L/5L

MS SLOW THINNER



QS-5230
For larger repairs in temperature range - above 25°C.

Packsize: 1L

Quickline Thinners.



Quickline Ancillary Products.

The extensive Quickline brand product range includes a number of ancillaries that help make attaining a good quality repair easily achievable.

FADE OUT THINNER



QS-5600

QS-5600 offers an easy and simple fade-out process to cover all types of work. It is formulated for easy application and has excellent overspray wetting properties, giving a high gloss and quality finish to the fade-out process.

Packsize: 0.4L

FADE OUT THINNER



QS-5610

QS-5610 has excellent wetting properties making invisible fadeouts of direct gloss colour and clearcoats easy to achieve.

Packsize: 1L

ANTI-SILICONE ADDITIVE



QA-1800

QA-1800 contains specific surface coating modifiers and is designed for use when fisheye contamination of topcoat becomes evident.

Packsize: 0.25L



FADE-OUT ADDITIVE FOR BASECOAT



QA-1710

QA-1710 has been specifically designed to provide easy blending and metallic control within a fade-out area.

Packsize: 1L



POLYESTER SPRAYING FILLER THINNER



QS-5920

Dedicated thinner for QP-3700 Polyester Spraying Filler.

Packsize: 0.5L

MATT BLACK AEROSOL & WHEEL SILVER AEROSOL



QA-1910 & QA-1920

One-pack acrylic colour. Suitable for general use.

Packsize: 0.4L



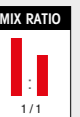
PLASTIC PRE-CLEANER



QA-1070

QA-1070 has been developed to ensure the effective removal of mould release agents and contamination from plastic surfaces prior to painting. Mix with water prior to use.

Packsize: 1L





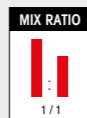
Quickline Ancillary Products.

PLASTICS ADDITIVE



QA-1900

QA-1900 can be added to primers, direct gloss colour and clearcoats to enhance their elasticity providing a durable paint finish over flexible plastics.



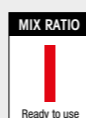
Packsize: 0.5L

PLASTIC PRIMER



QP-3950

An aerosol version of QP-3900 Plastics Adhesion Primer. Ideal for use when painting small areas of bare plastic such as when repairing rather than replacing plastic's part.



Packsize: 0.4L

ANTI-CHIP WHITE, GREY & BLACK



QA-1401 / QA-1402 / QA-1403

Quickline QA-1401, 1402 & 1403 are a range of 3 colour flexible anti-chip products. Quickline anti-chip protection products are synthetic based coatings designed to protect wheel arches and other vulnerable underbody areas.



Packsize: QA-1401 White: 1kg
QA-1402 Grey: 1kg
QA-1403 Black: 1kg

BRUSHABLE SEAM SEALER - GREY



QA-1410

Quickline QA-1410 is a grey coloured brushable seam sealer. Quickline QA-1410 seam sealant is based on synthetic rubber. Formulated for application with a brush, QA-1410 is designed for sealing welded joints. It resists water, petrol and oils and can be painted after drying.



Packsize: 1kg

PLASTICS ADHESION PRIMER



QP-3900

Developed as a ready for use primer giving excellent adhesion to the majority of plastics used on cars. Designed for spraygun application, QP-3900 is the best option for painting replacement plastic parts.



Packsize: 1L

PANEL WIPE & MULTI-PURPOSE CLEANER



QA-1000 & QA-1110

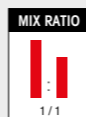
QA-1000 Panel Wipe is a solventborne pre-cleaner for removal of surface contamination immediately prior to painting.

Packsize: 5L



QA-1110 is a water miscible pre-cleaner designed to effectively remove grease, polish and general contamination prior to starting any repair.

Packsize: 1L





QA-1110 Multi-Purpose Cleaner
QA-1000 Panel Wipe
QF-2620 Universal Stopper
QF-2630 Fibreglass Stopper
QF-2650 Soft Stopper
QF-2660 Aluminium Stopper
QF-2670 Lightweight Stopper
QA-1412 Fibreglass Repair Kit
QF-2440 Plastics Stopper

Preparation		Stoppers							
		P80 - P180	P80 - P180	P80 - P180	P80 - P180	P80 - P180	P80 - P180	P240	
		P80 - P180	P80 - P180	P80 - P180	P80 - P180	P80 - P180	P80 - P180	P240	
	QA-1110: 1 Water: 4	Ready-to-use							
	2-3 100		QF-2620: 100 parts SHA305: 2-3 parts by weight	QF-2630: 100 parts SHA305: 2-3 parts by weight	QF-2650: 100 parts SHA305: 2-3 parts by weight	QF-2660: 100 parts SHA305: 2-3 parts by weight	QF-2670: 100 parts SHA305: 3-4 parts by weight	QA-1412: 100 parts SHA305: 2-3 parts by weight	QF-2440: 100 parts SHA305: 1-3 parts by weight
	Apply with cloth or sponge	Wipe on, wipe off with clean dry cloth before QA-1000 evaporates							
	Rinse thoroughly with clean water								
			Apply using a suitable spreader	Apply using a suitable spreader	Apply using a suitable spreader	Apply using a suitable spreader	Apply using a suitable spreader	Apply using a suitable spreader	Apply using a suitable spreader
			20-30 mins @ 20°C	20-30 mins @ 20°C	20-30 mins @ 20°C	20-30 mins @ 20°C	35-45 mins @ 20°C	35-45 mins @ 20°C	30 mins @ 20°C
	QA-1110_V	QA-1000	QF-2620_V	QF-2630_V	QF-2650_V	QF-2660_V	QF-2670_V	QA-1412	QF-2440_V



QP-3000 1K Primer
QP-3100 2K Etch Primer Surfacer
QP-3200 Epoxy Primer
QP-3401/05/07 2K Primer Surfacer
QP-3411/15/17 Quick-Build 4:1 Primer
QP-3700 Polyester Spraying Filler
QDG Mixing Scheme Solventborne Direct Gloss
QBC Mixing Scheme Solventborne Basecoat
QG Ready-Mixed Direct Gloss
QB Ready-Mixed Basecoat

Primers						Colour	Colour	Colour	Colour	
						P600	P800	P600	P800	
	P180 - P220	P180 - P220	P120 - 320	P120 - 320	P80 - 120	P400	P400	P400	P400	
	P180 - P220	P180 - P220	P120 - 320	P120 - 320	P80 - 120	P400	P400	P400	P400	
Ready-to-spray	QP-3100: 1 QH-4900: 1	QP-3200: 3 QH-4600: 1 QS-52** : 0.6-0.9	Primer: 5 QH-42** : 1 QS-52** : 1	Primer: 4 QH-42** : 1 QS-52** : 1	QP-3700: 100 SHA307: 2 QS-5920: 5-10 by weight	QDG-xxxx: 2 QH-2310/20: 1 QS-52** : 0.3	QBC-xxxx: 1 QS-52** : 0.8	QG-xxxx: 2 QH-42** : 1 QS-52** : 0.3	QB-xxxx: 1 QS-52** : 0.8	
	Conventional 1.3mm - 1.6mm HVL/Compliant 1.3mm - 1.6mm	Conventional 1.3mm - 1.6mm HVL/Compliant 1.3mm - 1.6mm	Conventional 1.8mm - 2.2mm HVL/Compliant 1.5mm - 1.8mm	Conventional 1.8mm - 2.2mm HVL/Compliant 1.5mm - 1.8mm	Use Gravity Filler Spraygun 2.0mm - 2.5mm	Conventional 1.3mm - 1.8mm HVL/Compliant 1.3mm - 1.6mm	Conventional 1.3mm - 1.6mm HVL/Compliant 1.3mm - 1.6mm	Conventional 1.3mm - 1.8mm HVL/Compliant 1.3mm - 1.6mm	Conventional 1.3mm - 1.6mm HVL/Compliant 1.3mm - 1.6mm	
	2	2	2	2 to 4	2 to 4	3 to 4	2	2 + light coat	2	2 + light coat
	3-5 mins	5-10 mins	10 mins between coats. 10 mins flash-off before bake	5-10 mins	5-10 mins	5-10 mins	5-10 mins	3-5 mins	5-10 mins	3-5 mins
	10-15 mins @ 20°C	15 mins @ 20°C	Low Bake: 30 mins @ 60°C Air Dry: 16 hours @ 20°C	Low Bake: 20-30 mins @ 60°C Air Dry: 4-5 hours @ 20°C	Low Bake: 20-30 mins @ 60°C Air Dry: 4-5 hours @ 20°C	Low Bake: 30 mins @ 50°C Air Dry: 2-3 hours @ 20°C	Low Bake: 30 mins @ 60°C Air Dry: 12 hours @ 20°C	Low Bake: 30 mins @ 60°C Air Dry: 12 hours @ 20°C	Low Bake: 30 mins @ 60°C Air Dry: 12 hours @ 20°C	Low Bake: 30 mins @ 60°C Air Dry: 12 hours @ 20°C
	QP-3000_V	QP-3100_V	QP-3200_V	QP-3401 / 3405 / 3407_V	QP-3401 / 3405 / 3407_V	QP-3700	QDG	QBC	RMQG	RMQB

* After addition of QA-1900, activate and thin as normal



QC-7300
Fast Air Dry
Clearcoat

QC-7400
HS
Clearcoat

QC-7500
UHS 420
Clearcoat

QC-7510
UHS Rapid
Clearcoat

QC-7600
SR
Clearcoat

QC-7700
MS
Clearcoat

QS-5600
Fade-Out
Thinner

QS-5610
Fade-Out
Thinner



QA-1070
Plastic
Pre-Cleaner

QA-1900
Plastic
Additive

QP-3950
Plastic
Primer

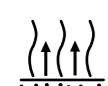
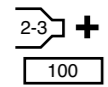
QP-3900
Plastics
Adhesion
Primer

QA-1401
Ant-Chip
White

QA-1402
Ant-Chip
Grey

QA-1403
Ant-Chip
Black

QA-1410
Brushable
Seam Sealer
Grey



Clearcoats						Fade-Out	
						Ultrafine Grey Scotchbrite with Flattening Paste	Ultrafine Grey Scotchbrite with Flattening Paste
QC-7300: 2 QH-4300: 1	QC-7400: 2 QH-44**: 1	QC-7500: 2 QH-45X: 1	QC-7500: 2 QH-45X: 1	QC-7600: 2 QH-4410: 1	QC-7700: 2 QH-42** or QH-4700: 1 QS-52***: 0.3-0.6	Ready-to-Spray	Ready-to-Spray Colour / Clearcoat: 1 QS-5610: 2-3
Conventional 1.4mm - 1.6mm	Conventional 1.4mm - 1.6mm	Conventional 1.3mm - 1.5mm	Conventional 1.3mm - 1.5mm	Conventional 1.4mm - 1.6mm	Conventional & HVLP 1.2mm - 1.4mm		Conventional 1.3mm - 1.6mm HVLP 1.3mm - 1.6mm
HVLP 1.4mm - 1.6mm	HVLP 1.4mm - 1.6mm	HVLP 1.2mm - 1.5mm	HVLP 1.2mm - 1.5mm	HVLP 1.4mm - 1.6mm			
2 to 3	2	1 Medium + 1 Full	1 Medium + 1 Full	2	2	Apply to edges of fade-out using light coats to dissolve overspray	Fade-out using an arching motion. Use 100% QS-5610 with light coats to dissolve overspray
3-5 mins	5-10 mins	5-10 mins	5-10 mins	5-10 mins	5-10 mins		
Low Bake: 20 mins @ 40°C Air Dry: 4-6 hours @ 20°C	Low Bake: 25-30 mins @ 50°C Air Dry: 16 hours @ 20°C	Low Bake: 20-35 mins @ 60°C	Low Bake: 20-35 mins @ 60°C	Low Bake: 25-30 mins @ 50°C Air Dry: 16 hours @ 20°C	Low Bake: 20-30 mins @ 60°C Air Dry: 8-20 hours @ 20°C		
QC-7300	QC-7400	QC-7500_V	QC-7500_V	QC-7600_V	QC-7700	QS-5600_V	QS-5610

Plastics				Ancillary Products			
		Use QA-1070	Use QA-1070				
QA-1070: 1 Water: 1	QP-340x, QG-xxx, QC-7xxx Rigid Plastic: 5 Flexible Plastic: 2 QA-1900: 1*	Ready-to-spray	Ready-to-spray	Ready-to-spray	Ready-to-spray	Ready-to-spray	Ready-to-spray
Apply by cloth or Ultrafine Grey Scotchbrite				Apply by cloth or Ultrafine Grey Scotchbrite			
Rinse thoroughly with clean water				Rinse thoroughly with clean water			
							Apply using stiff brush
			1.3mm - 1.5mm	Apply using under-body spraygun	Apply using under-body spraygun	Apply using under-body spraygun	
	Product dependent. Refer to relevant TDS	2	1 double	1-2	1-2	1-2	
	Drying times may increase slightly with the addition of QA-1900	10 mins	10 mins	5-10 mins	5-10 mins	5-10 mins	
				3-4 hours @ 20°C	3-4 hours @ 20°C	3-4 hours @ 20°C	20-30 mins for a 1mm layer at 20°C
QA-1070_V	QA-1900	QP-3950_V	QP-3900_V	QA-1401_V	QA-1401_V	QA-1401_V	QA-1401_V